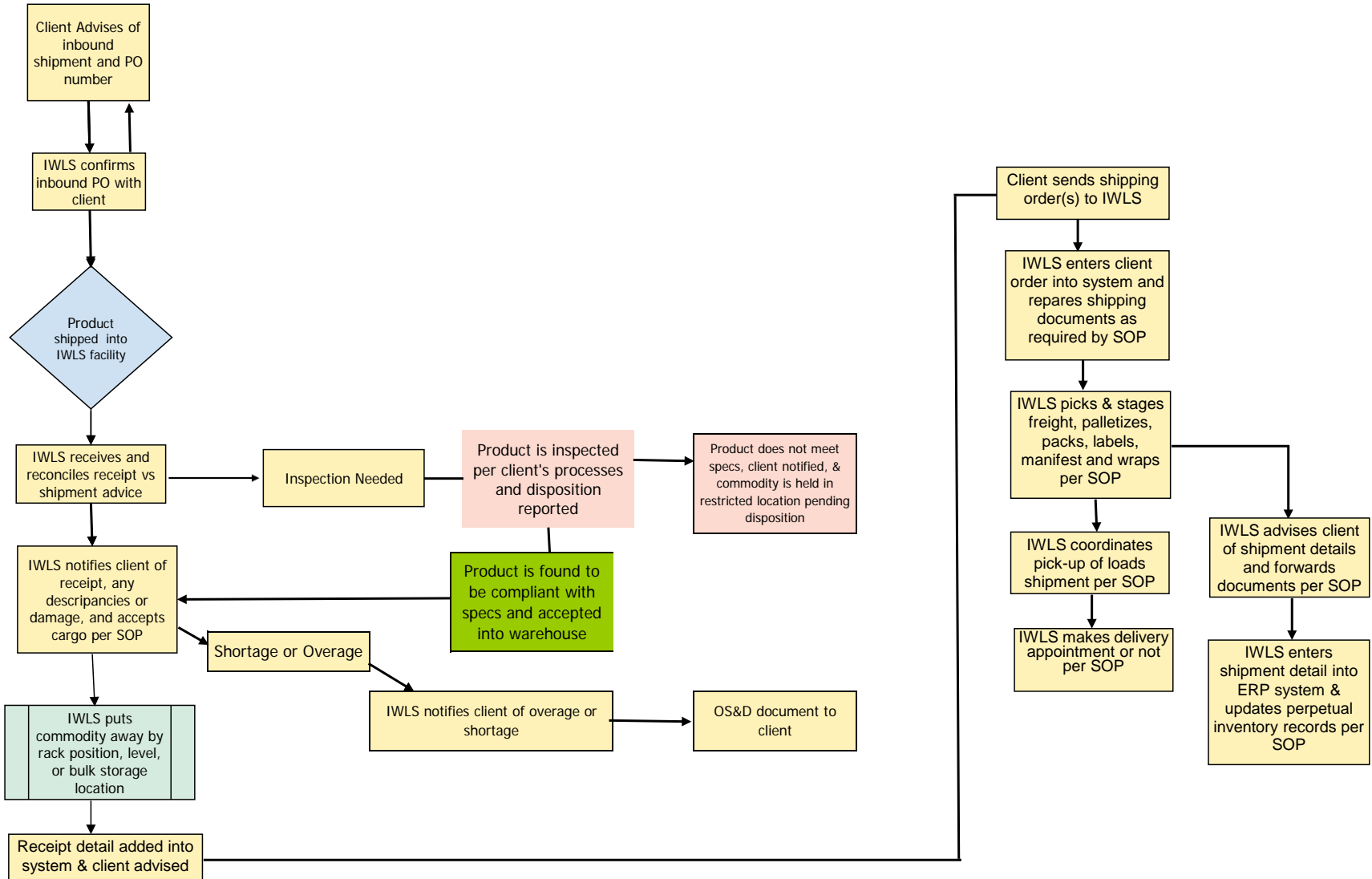


Generic Flowchart - IWLS Warehouse Operations



The above is a generic flow chart which is designed only to define the elements of product and document flow through the IWLS warehouse. Client specific SOP's will be developed which will modify these processes to satisfy the unique requirements of a multi client environment.

Specific issues that could be required are: month end inventory reports, transaction histories, cycle counting and / or physical inventories to name a few.

Value added tasks might also have additional requirements such as a quality control component. This is a "starting place" document designed to facilitate specific SOP generation.